

ARMORTEX

Ex db I/IIC, Ex eb I/IIC, Ex ta IIIC, Ex nR IIC

CAPTIVE COMPONENT GLAND® for Multi Armoured Cable

Features and Benefits

- For Group I underground mines, Group II, III, Zone 1, 2, 21 and 22 hazardous areas.
- Freely rotating multi armour captive cone and inspectible cone ring provides an armour clamp and earth bond on braid, tape or steel wire armour.
- Armour clamp components can be inspected after installation.
- Factory fitted with a specially formulated elastomeric seal provides Built-in Safety¹⁵
- Precision manufactured from high-quality brass (Marine Grade Electroless Nickel Plated™) available in stainless steel 316/316L on request.
- Supplied with a thread-sealing gasket (parallel threads only).







Technical Data

ARMORTEx™ Gland Material:

Brass (Marine Grade Electroless Nickel Plated™), Stainless Steel 316/316L

Seal Material: Standard Thermoset Elastomer or Extreme Temperature Seals

Sealing Gasket Material: HDPE, Nylon 66 or PTFE Cable Type:

Steel Wire, Braid, Tape and Aluminium Armour Armour Clamping: Rotating Multi Armour Cone and Inspectible Cone Ring

Sealing Area: Inner Sheath and Outer Sheath

Adaptor, Earth Tag, Locknut, Reducer, Serrated Washer and Shroud **Optional Accessories:** The installer should ensure that the materials are suitable for the Note: installation environment

Standards and Certifications

IECEX/INMETRO: Ex d I Mb/ IIC Gb, Ex e I Mb/IIC Gb, Ex nR IIC Gc, Ex ta IIIC Da Equipment Protection Levels

ATEX/UKEX: (a) I M2, (b) II 2/3G 1D, Ex db I Mb/ IIC Gb, Ex eb I Mb/IIC Gb,

Ex nR IIC Gc, Ex ta IIIC Da

TR CU: 1 1 Ex d IIC Gb X / PB Ex d I Mb X / 1 Ex e IIC Gb X / P∏ Ex e I Mc X /

2Ex nR IIC Gc X / Ex tb IIIC Db X

Standard Seals: -60°C to +95°C/100°C (HDPE/Nylon Sealing Gasket) Continuous Operating Temps

Extreme Temp. Seals: -60°C to +160°C (PTFE Sealing Gasket)

Conformance: Certificate: IEC/BS EN IEC/BS EN 62444 CML 14CA364 IECEX TSA 22.0011X IEC 60079 Part 0, 1, 7, 15, 31 **IECEx ATEX** EN 60079 Part 0, 1, 7, 31 CML 16ATEX1001X EN 60079 Part 0, 15 CML 16ATEX4002X **UKEX** BS EN 60079 Part 0, 1, 7, 31 CML 21UKEX1011X BS EN 60079 Part 0, 15 CML 21UKEX4006X

INMETRO (Brazil) ABNT NBR IEC 60079 Part 0, 1, 7, 15, 31 TÜV 15.0483X

TR CU (Russia) ΓΟCT 31610-0, 15, ΓΟCT IEC 60079-1 EA9C RU C-ZA.HA91.B.00245/21 ГОСТ Р МЭК 60079-7, 31

SANS/IEC 60079 Part 0, 1, 7, 15, 31 SANS MASC MS/22-9001X

SANS 808

IP66/68 - Parallel SANS/IEC 60529 MASC MS/22-9001X

IP65/66 - Tapered SANS/IEC 60529

IECEx TSA 22.0011X IP68 - Tapered and approved greaseIEC 60529 **Deluge Protection** DTS-01 CMI 14CA370-2 Corrosion Protection ASTM B117-11, BS EN ISO 3231 EXOVA N968667 IEC 60079 Part 0, 1, 7, 15, 31, IEC 60529 25-0164964-PDA Marine ABS IEC 60079 Part 0, 1, 7, 15, 31, IEC 60529 DNV TAE0000010

EMC Compatible EN 55011, + A1, EN 55022 SGS EMC305079/1



Conditions for Safe Use - X

- The cable glands shall only be used where the temperature, at the point of entry, is between -60°C to +95°C (standard seal & HDPE sealing gasket), -60°C to +100°C (standard seal and Nylon sealing gasket) or -60°C to +160°C (extreme temp. seal & PTFE sealing gasket) depending on seal and gasket used.
- Braided cables are only suitable for Group II or III applications with this gland and the user shall ensure adequate clamping of the cable.
- For unfilled cable use a CCG VORTEx® barrier gland should be used.

	Product Code	Gland Size Reference	Metric Entry Thread		NPT Entry Thread		Cable Detail				Max	Armour Dia		Hexagonal Detail		Installation
			,C,	Min 'D'	ʻC'	Min 'D'	Min 'A'	Max 'A'	Min 'B'	Max 'B'	Length 'E'	Min 'F'	Max 'F'	Max 'Flats'	Max 'Crns'	Torque Value Nm
	052200-16	00-16	M16x1.5	15	-	-	3.0	8.0	8.0	13.5	73.0	0.20	1.25	25.0	28.0	35.0
	052200	00-20ss	M20x1.5	15	1/2/3/4	15	3.0	8.0	8.0	13.5	73.0	0.20	1.25	25.0	28.0	35.0
	0522-0	0-20s	M20x1.5	15	1/2/3/4	15	8.0	11.5	11.5	16.0	73.0	0.20	1.25	25.0	28.0	35.0
	052201	1-20	M20x1.5	15	1/2/3/4	15	11.5	14.0	12.5	19.0	78.0	0.20	1.25	27.0	30.0	35.0
	052202	2-25	M25x1.5	15	3/4/1	15/19	14.0	20.2	18.0	26.5	85.0	0.20	1.60	40.0	45.0	50.0
	052203	3-32	M32x1.5	15	1/11/4	19	20.0	26.5	23.0	33.0	95.0	0.20	2.00	45.0	51.0	70.0
	052204	4-40	M40x1.5	15	11/4/11/2	19/21	26.5	34.0	28.0	40.5	105.0	0.30	2.00	55.0	62.0	90.0
	052255	5s-50s	M50x1.5	15	1½/2	21	32.5	38.0	35.2	46.0	108.0	0.40	2.50	70.0	79.0	100.0
	052205	5-50	M50x1.5	15	1½/2	21	38.0	44.5	44.4	52.0	108.0	0.40	2.50	70.0	79.0	100.0
	052266	6s-63s	M63x1.5	15	2/21/2	21/30	44.5	50.0	45.5	60.0	145.0	0.40	2.50	85.0	96.0	120.0
	052206	6-63	M63x1.5	15	2/21/2	21/30	50.0	56.0	54.6	67.0	145.0	0.40	2.50	85.0	96.0	120.0
	052207	7-75	M75x1.5	15	21/2/3	30/32	56.0	65.0	59.0	78 N	155.0	0.40	3 15	96.0	102.0	120.0

All dimensions except NPT are in mm. Intermediate thread sizes are available on request. NPT threads should be tightened 'wrench tight'.

PATENTED

FITTING INSTRUCTIONS

Metric Illustration

ARMORTEx™ GLAND

ENCLOSURES AND EQUIPMENT TO WHICH CABLE GLANDS ARE FITTED:-

- Must be made from materials which are compatible with the cable gland materials. Have a sealing area around the cable gland entry point with a surface roughness Ra 6.3 μm.
- Have entries that are perpendicular to the enclosure face in the area where the cable gland will seal to within 2.5°.
- Are sealed using the supplied sealing gasket (parallel threads) or by fully tightening into a threaded entry (tapered threads). Note that for tapered threads the IP rating can be improved to IP68 with the use of a suitable thread sealant.

MUST HAVE THREADED ENTRIES

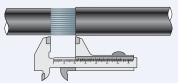
- The same thread size as the cable gland. (Thread adapters should be used to correct
- any mismatch).
- With a thread tolerance of metric class '6H' or equivalent,
- Where the thread length is a minimum of 10mm for Ex d applications or 3mm for all other applications

OR CLEARANCE HOLES (not Ex d)

- Where the hole size is the thread nominal size with a tolerance of +0.1 to +0.7mm. (e.g. the clearance hole for an M20 thread will have a diameter between 20.1mm and
- Through material that is between 1mm and 12mm thick. (Thicker materials can be accommodated using glands with extended entry threads.)



For accurate sizing, use a CCG Dimension Tape (4) on the inner and outer cable sheath.



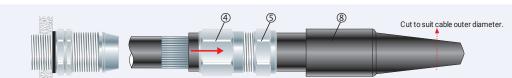
Gland Size	Armour Length	Gland Size	Armour Length	Gland Size	Armour Length	Gland Size	Armour Length
00-16ss	20	2s-25s	25	4s-40s	30	6s-63s	45
00-20ss	20	2-25	25	4-40	30	6-63	45
0-20s	20	3s-32s	30	5s-50s	35	7s-75s	50
1-20	25	3-30	30	5-50	35	7-75	50

2. Cut back the cable outer sheath to expose the armour to a length as per the table.



If the gland has NPT entry threads fitted to a threaded entry then IP68 (2m) can be achieved by applying one of the following tested and approved grease types to the thread:- Renolit Lubrene CA700 or LX220 EP2, Renolit LC-WP2 or Moly LX2, or Dow Corning 4 Electrical Compound.

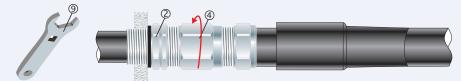
To maintain IP66/68, ensure the gasket @ is in place. Screw the inner @ into the apparatus. Tighten the inner @ to the installation torque using a CCG Spanner @. Ensure the locknut @ is screwed up against the inner @.



Cut the shroud ® to suit the cable outer diameter. Pass the shroud ®, outer nut \$\bar{3}\$ and the body \$\bar{4}\$ over the cable.



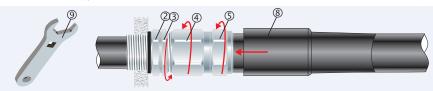
Pass cable end through the locknut ③ and inner ②. Splay the armour wires over cone ⑥.



Tighten the body ④ onto the inner ② until hand-tight, then tighten with a CCG Spanner ⑨ with ¾ turn to lock the armour between the cone ⑥ and the cone ring ⑦.



7. Unscrew the body ④. Check that the armour has locked between the cone ⑥ and cone ring ⑦. (O-Ring on the cone ⑥ and cone ring ⑦ are sacrificial).



Tighten the body 4 onto the inner 2 to the installation torque using a CCG Spanner 9. Tighten the locknut 3 against the body 4 then tighten the outer nut 5 against the body 4 to produce a moisture proof seal, slide the shroud 8 over gland.