CCG CABLE TERMINATIONS

UNITEx™-E

Ex eb IIC, Ex nR IIC, Ex ta IIIC

CABLE GLAND WITH VARIABLE DELUGE SEAL™ for Multi Armoured and Marine Cables

Features and Benefits

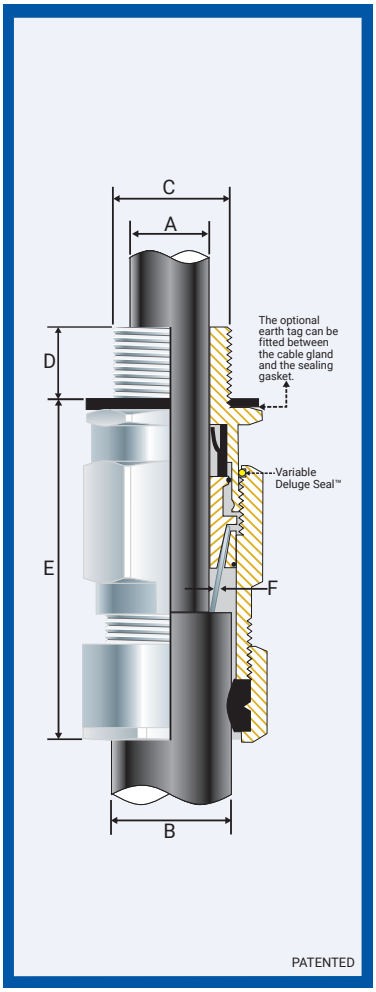
- For indoors, outdoors, Group II, III, Zone 1, 2, 20, 21 and 22 hazardous areas.
- Two-part handling, no loose parts.
- Freely rotating captive cone and inspectible cone ring provides an armour clamp and earth bond on steel wire armour, aluminium wire armour, tape armour, braid wire armour cables.
- With a patented Variable Deluge Seal™ as standard.
- Patented disconnect system that allows inspection of armour clamp and inner seal after assembly.
- Factory fitted with specially formulated elastomeric seals for Built-in Safety™. Seals on the outer sheath of the cable to IP65/66/68.
- Unique low-contact IP68 inner seal making this gland suitable for use with NEK 606 marine cables susceptible to coldflow.
- Precision manufactured from high-quality brass (Marine Grade Electroless Nickel Plated™) available in stainless steel 316/316L on request. Supplied with a thread-sealing gasket (parallel threads only).

Technical Data

Type:	UNITEx™-E
Gland Material:	Brass (Marine Grade Electroless Nickel Plated™), Stainless Steel 316/316L
Seal Material:	Standard Thermoset Elastomer or Extreme Temperature Seals
Sealing Gasket Material:	HDPE, Nylon 66 or PTFE
Cable Type:	Steel Wire, Aluminium, Braided and Tape Armour Cable
Armour Clamping:	Rotating Captive Cone and Inspectible Cone Ring
Sealing Area:	Inner Sheath, Outer Sheath and Variable Deluge Seal™
Optional Accessories:	Adaptor, Reducer, Earth Tag, Locknut, Serrated Washer and Shroud
Note:	The installer should ensure that the materials are suitable for the installation environment.

Standards and Certifications

Equipment Protection Levels:	IECEx/INMETRO: Ex eb IIC Gb, Ex nR IIC Gc, Ex ta IIIC Da ATEX/UKEX: Ⓔx II 2/3G 1D, Ex eb IIC Gb, Ex nR IIC Gc, Ex ta IIIC Da TR CU: Ⓔx 1Ex e IIC Gb X, 2Ex nR IIC Gc X, Ex tb IIIC Db X CCC: Ex eb IIC Gb, Ex ta IIIC Da	
Continuous Operating Temp:	Standard Seals: -60°C to +95°C/100°C (HDPE/Nylon Sealing Gasket) Extreme Temp. Seals: -60°C to +160°C (PTFE Sealing Gasket)	
Conformance:	Standard:	Certificate:
IEC/BS EN	IEC/BS EN 62444	CML 14CA364
IECEx	IEC 60079 Part 0, 1, 7, 15, 31	IECEx CML 18.0018X
ATEX	EN 60079 Part 0, 1, 7, 31 EN 60079 Part 0, 15	CML 16ATEX1001X CML 16ATEX4002X
UKEX	BS EN 60079 Part 0, 1, 7, 31 BS EN 60079 Part 0, 15	CML 21UKEX1011X CML 21UKEX4006X
INMETRO (Brazil)	ABNT NBR IEC 60079 Part 0, 1, 7, 15, 31	TÜV 15.0483X
TR CU (Russia)	ГОСТ 31610-0, 15, ГОСТ IEC 60079-1 ГОСТ Р МЭК 60079-7, 31	ЕАЭС RU C-ZA.HA91.B.00245/21
CCC/CNEx (Chinese)	GB/T3836.1, 2, 3, 31-2021	CNEx 21.3388X, CCC 2021312313000394
SANS	SANS/IEC 60079 Part 0, 1, 7, 15, 31	MASC MS/22-9001X
IP66/68 850m - Parallel	IEC 60529	CML 15Y728
IP65/66 - Tapered	IEC 60529	
IP68 - Tapered and approved grease	IEC 60529	IECEx CML 18.0018X
Deluge Protection	DTS-01	CML 14CA370-2
Corrosion Protection	ASTM B117-11, BS EN ISO 3231	EXOVA N968667
Marine ABS	IEC 60079 Part 0, 1, 7, 15, 31, IEC 60529	25-0164964-PDA
DNV	IEC 60079 Part 0, 1, 7, 15, 31, IEC 60529	TAE0000010
EMC Compatible	EN 55011, + A1, EN 55022	SGS EMC305079/1



Conditions for Safe Use - X

- The cable glands shall only be used where the temperature, at the point of entry, is between -60°C to +95°C (standard seal & HDPE sealing gasket), -60°C to +100°C (standard seal and Nylon sealing gasket) or -60°C to +160°C (extreme temp. seal & PTFE sealing gasket) depending on seal and gasket used.
- Braided cables must only be used on fixed installations where the cable is clamped or stress applied to the cable in the gland is prevented.

Product Code	Gland Size Reference	Metric Entry Thread		NPT Entry Thread		Cable Detail				Max Length 'E'	Armour Dia		Hexagonal Detail		Install. Torque Value Nm
		'C'	Min 'D'	'C'	Min 'D'	Min 'A'	Max 'A'	Min 'B'	Max 'B'		Min 'F'	Max 'F'	Max 'Flats'	Max 'Crns'	
059100S-16	00s-16ss	M16x1.5	15	-	-	3.0	8.5	5.0	10.5	56.0	0.2	0.9	24.0	27.0	21.0
059100S	00s-20ss	M20x1.5	15	½/¾	15	3.0	8.5	5.0	10.5	56.0	0.2	0.9	24.0	27.0	21.0
059100	00-20ss	M20x1.5	15	½/¾	15	3.0	8.5	8.0	14.0	56.0	0.2	0.9	24.0	27.0	21.0
0591-0S-16	0s-16s	M16x1.5	15	-	-	7.0	8.5	8.0	14.0	59.0	0.2	1.25	24.0	27.0	21.0
0591-0S	0s-20s	M20x1.5	15	½/¾	15	7.0	12.0	8.0	14.0	59.0	0.2	1.25	24.0	27.0	21.0
0591-0	0-20s	M20x1.5	15	½/¾	15	7.0	12.0	11.5	16.0	59.0	0.2	1.25	24.0	27.0	21.0
059101	1-20	M20x1.5	15	½/¾	15	9.0	15.0	12.5	20.5	73.0	0.2	1.25	27.0	30.0	21.0
059122	2s-25s	M25x1.5	15	¾/1	15/19	11.0	17.5	16.0	24.5	82.0	0.2	1.60	35.0	39.0	30.0
059102	2-25	M25x1.5	15	¾/1	15/19	14.0	20.0	18.0	27.0	82.0	0.2	1.60	35.0	39.0	30.0
059133	3s-32s	M32x1.5	15	1/1¼	19	15.0	22.0	20.0	30.5	94.0	0.2	2.00	42.0	47.0	42.0
059103	3-32	M32x1.5	15	1/1¼	19	19.0	26.5	23.0	33.5	94.0	0.2	2.00	42.0	47.0	42.0
059144	4s-40s	M40x1.5	15	1¼/1½	19/21	22.0	31.5	26.5	39.0	100.0	0.3	2.00	52.0	59.0	52.0
059104	4-40	M40x1.5	15	1¼/1½	19/21	26.0	34.0	28.0	40.0	105.0	0.3	2.00	52.0	59.0	52.0
059155	5s-50s	M50x1.5	15	1½/2	21	29.0	38.0	35.2	47.5	121.0	0.4	2.50	65.0	73.0	57.0
059105	5-50	M50x1.5	15	1½/2	21	34.0	44.5	44.4	52.8	121.0	0.4	2.50	65.0	73.0	57.0
059166	6s-63s	M63x1.5	15	2/2½	21/30	38.0	50.0	45.5	60.5	126.0	0.4	2.50	80.0	90.0	66.0
059106	6-63	M63x1.5	15	2/2½	21/30	44.0	56.5	54.6	65.9	126.0	0.4	2.50	80.0	90.0	66.0
059177	7s-75s	M75x1.5	15	2½/3	30/32	50.0	62.0	59.0	72.5	138.0	0.4	3.15	96.0	102.0	72.0
059107	7-75	M75x1.5	15	2½/3	30/32	56.0	67.5	65.0	78.0	138.0	0.4	3.15	96.0	102.0	72.0
059108	8-80	M80x2.0	20	3	32	59.0	69.0	65.0	77.5	142.0	0.4	3.15	96.0	102.0	80.0
059199	9s-90s	M90x2.0	20	3/3½	32/33	66.0	75.0	73.0	86.5	156.0	0.4	3.50	111.0	125.0	89.0
059109	9-90	M90x2.0	20	3/3½	32/33	74.0	81.5	82.0	91.0	156.0	0.4	3.50	111.0	125.0	89.0
059110	10-100	M100x2.0	20	3½/4	33/34	81.0	91.0	90.0	100.0	173.0	0.4	3.50	125.0	141.0	98.0

All dimensions except NPT are in mm. Intermediate thread sizes are available on request. NPT threads should be tightened 'wrench tight'.

FITTING INSTRUCTIONS
Metric Illustration

UNITEx™-E GLAND

ENCLOSURES AND EQUIPMENT TO WHICH CABLE GLANDS ARE FITTED:-

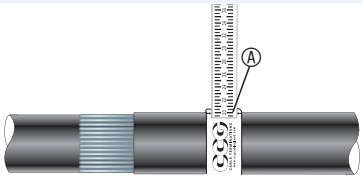
- Must be made from materials which are compatible with the cable gland materials.
- Have a sealing area around the cable gland entry point with a surface roughness < Ra 6.3 µm.
- Have entries that are perpendicular to the enclosure face in the area where the cable gland will seal to within 2.5°.
- Are sealed using the supplied sealing gasket (parallel threads) or by fully tightening into a threaded entry (tapered threads). Note that for tapered threads the IP rating can be improved to IP68 with the use of a suitable thread sealant.

MUST HAVE THREADED ENTRIES

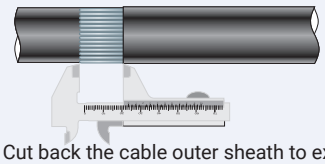
- The same thread size as the cable gland. (Thread adapters should be used to correct any mismatch).
- With a thread tolerance of metric class '6H' or equivalent.
- Where the thread length is a minimum of 10mm for Ex d applications or 3mm for all other applications

OR CLEARANCE HOLES (not Ex d)

- Where the hole size is the thread nominal size with a tolerance of +0.1 to +0.7mm. (e.g. the clearance hole for an M20 thread will have a diameter between 20.1mm and 20.7mm).
- Through material that is between 1mm and 12mm thick. (Thicker materials can be accommodated using glands with extended entry threads.)

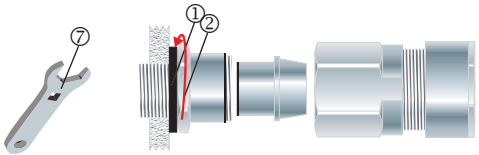


1. For accurate sizing, use a CCG Dimension Tape Ⓐ on the inner and outer cable sheath.



2. Cut back the cable outer sheath to expose the armour to a length as per the table above.

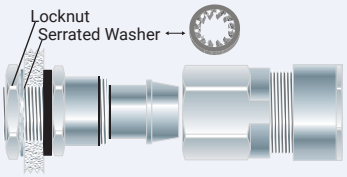
Gland Size	Armour Length	Gland Size	Armour Length	Gland Size	Armour Length	Gland Size	Armour Length
00-16ss	20	2-25	25	5s-50s	35	7-75	50
00-20ss	20	3s-32s	30	5-50	35	8-80	50
0-20s	20	3-30	30	6s-63s	45	9s-90s	50
1-20	25	4s-40s	30	6-63	45	9-90	50
2s-25s	25	4-40	30	7s-75s	50	10-100	60



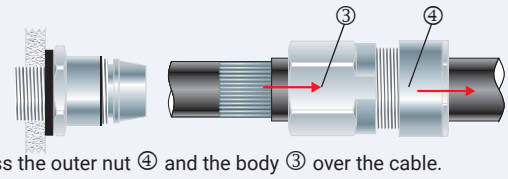
3. To maintain IP66/68 ensure the gasket ① is in place. Screw the inner ② into the apparatus. Tighten the inner ② to the installation torque using a CCG Spanner ⑦.

Alternative installation through an unthreaded entry.

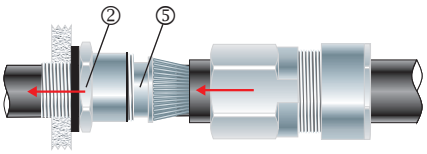
If the apparatus is untapped use a locknut.



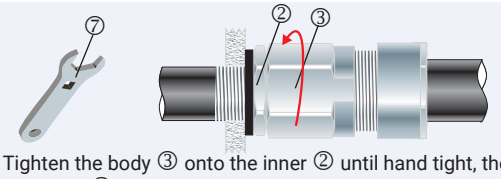
If the gland has NPT entry threads fitted to a threaded entry then IP68 (2m) can be achieved by applying one of the following tested and approved grease types to the thread:- Renolit Lubrene CA700 or LX220 EP2, Renolit LC-WP2 or Moly LX2, or Dow Corning 4 Electrical Compound.



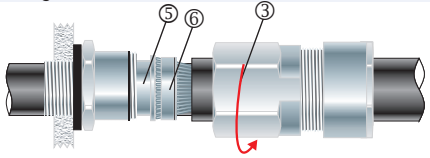
4. Pass the outer nut ④ and the body ③ over the cable.



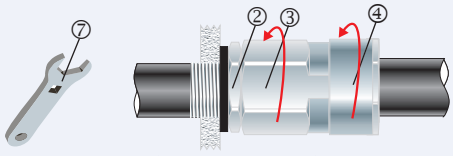
5. Pass the cable end through the inner ②. Splay the armour wires over the cone ⑤.



6. Tighten the body ③ onto the inner ② until hand tight, then tighten with a CCG Spanner ⑦ with ¾ turn to lock the armour between the cone ⑤ and the cone ring ⑥.



7. Unscrew the body ③. Check that the armour has locked between the cone ⑤ and cone ring ⑥. (O-Ring on the cone ⑤ and cone ring ⑥ are sacrificial).



8. Tighten the body ③ onto the inner ② to the installation torque using a CCG Spanner ⑦. The Variable Deluge Seal™ will engage automatically as the body ③ is tightened onto the inner ②. Tighten the outer nut ④ to produce a moisture proof seal by turning until the seal makes contact with the outer sheath of cable and then make one full turn.