



IECEx Certificate of Conformity

INTERNATIONAL ELECTROTECHNICAL COMMISSION IEC Certification System for Explosive Atmospheres

for rules and details of the IECEx Scheme visit www.iecex.com

Certificate No.:	IECEx CML 16.0062X	Page 1 of 5	<u>Certificate history:</u>
Status:	Current	Issue No: 6	Issue 5 (2023-06-23)
Date of Issue:	2026-01-22		Issue 4 (2022-07-26)
Applicant:	CCG Cable Terminations (Pty) Ltd 33-37 Forge Road, Spartan Industrial Area, Kempton Park 1619 South Africa		Issue 3 (2020-02-28)
			Issue 2 (2019-08-23)
			Issue 1 (2016-09-16)
			Issue 0 (2016-08-10)

Equipment: **Threaded Adaptors, Reducers, Unions, Couplers, Blanking Plugs, Insulated Adaptors, Insulated Reducers, Posi Adaptors, Adjustable Elbow / 'T' / 'Y' Adaptors, Swivel Adaptors, Swivel Couplers and Swivel Elbow / 45° Adaptors**

Optional accessory:

Type of Protection: **Flameproof Ex "db", Increased Safety Ex "eb", *Restricted Breathing Ex "nR", Dust Ignition Ex "ta"**

Marking:

Ex db IIC Gb
Ex eb IIC Gb
*Ex nR IIC Gc
Ex ta IIIC Da
IP66/67/68 (2m cont)

Ex eb IIC Gb
*Ex nR IIC Gc
Ex ta IIIC Da
IP66/67/68 (2m cont)

Ex db I Mb
Ex eb I Mb
IP66/67/68 (2m cont)

(All product ranges except plastic blanking plugs)

(Plastic blanking plugs)

(All product ranges except plastic blanking plugs, insulated and Posi adaptors, and any aluminium product. See Specific Conditions of Use)

(Refer to Annex for service temperature range)

*Threaded Adaptors, Reducers, Unions, Couplers, Blanking Plugs, Insulated Adaptors, Insulated Reducers, Posi Adaptors.

(Above is the full marking that applies to all the devices. Due to limited space on the products, a summarised version may appear on the actual devices.)

Approved for issue on behalf of the IECEx
Certification Body:

Stelios Roumbedakis

Position:

Certification Manager

Signature:
(for printed version)

S. Roumbedakis

Date:
(for printed version)

2026-01-22

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Unit 1, Newport Business Park
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United Kingdom





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Date of issue: 2026-01-22

Issue No: 6

Manufacturer: **CCG Cable Terminations (Pty) Ltd**
33-37 Forge Road, Spartan Industrial Area, Kempton Park 1619
South Africa

Manufacturing locations: **CCG Cable Terminations (Pty) Ltd**
33-37 Forge Road, Spartan Industrial
Area, Kempton Park 1619
South Africa

This certificate is issued as verification that a sample(s), representative of production, was assessed and tested and found to comply with the IEC Standard list below and that the manufacturer's quality system, relating to the Ex products covered by this certificate, was assessed and found to comply with the IECEx Quality system requirements. This certificate is granted subject to the conditions as set out in IECEx Scheme Rules, IECEx 02 and Operational Documents as amended

STANDARDS :

The equipment and any acceptable variations to it specified in the schedule of this certificate and the identified documents, was found to comply with the following standards

[IEC 60079-0:2017](#) Explosive atmospheres - Part 0: Equipment - General requirements
Edition:7.0

[IEC 60079-1:2014](#) Explosive atmospheres - Part 1: Equipment protection by flameproof enclosures "d"
Edition:7.0

[IEC 60079-15:2017](#) Explosive atmospheres - Part 15: Equipment protection by type of protection "n"
Edition:5.0

[IEC 60079-31:2013](#) Explosive atmospheres - Part 31: Equipment dust ignition protection by enclosure "t"
Edition:2

[IEC 60079-7:2017](#) Explosive atmospheres - Part 7: Equipment protection by increased safety "e"
Edition:5.1

This Certificate **does not** indicate compliance with safety and performance requirements other than those expressly included in the Standards listed above.

TEST & ASSESSMENT REPORTS:

A sample(s) of the equipment listed has successfully met the examination and test requirements as recorded in:

Test Reports:

[GB/CML/ExTR16.0080/00](#)
[GB/CML/ExTR20.0053/00](#)
[GB/CML/ExTR26.0009/00](#)

[GB/CML/ExTR16.0130/00](#)
[GB/CML/ExTR22.0136/00](#)

[GB/CML/ExTR19.0166/00](#)
[GB/CML/ExTR23.0055/00](#)

Quality Assessment Report:

[ZA/ICS/QAR14.0001/11](#)



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EQUIPMENT:

Equipment and systems covered by this Certificate are as follows:

The Range of Threaded Adaptors, Reducers, Unions, Couplers, Adjustable Elbows, 'T' or 'Y' Adaptors, Swivel Adaptor, Swivel Coupler, Swivel Elbow / 45° Adaptors and Blanking Plugs are designed for inserting into enclosures having threaded entries, as appropriate for the type of protection.

Refer to Certificate Annex for full Description and Conditions of Manufacture.

SPECIFIC CONDITIONS OF USE: YES as shown below:

Refer to Certificate Annex for Specific Conditions of Use.



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DETAILS OF CERTIFICATE CHANGES (for issues 1 and above)

Issue 1

This issue introduced the following change:

1. To remove a redundant Condition of Manufacture and clarify a Condition of Certification.

Issue 2

This issue introduced the following changes:

1. Following appropriate assessment to demonstrate compliance with the latest technical knowledge, the document previously listed, IEC 60079-0:2011 Ed 6.0, was replaced by IEC 60079-0:2017, Ed 7.
2. Following appropriate assessment to demonstrate compliance with the latest technical knowledge, the document previously listed, IEC 60079-15:2010 Ed 4.0, was replaced by IEC 60079-15:2017, Ed 5.
3. To assess and permit the addition of alternative gasket materials.
4. To allow standard adaptors, reducers, unions and couplers to be alternatively manufactured from aluminium (Group II & III only).
5. The description and specific conditions of use have been updated accordingly to include the aluminium material option and the alternative gasket materials.
6. To allow the products to be manufactured with intermediate metric thread sizes.

Issue 3

This issue introduced the following change:

1. To allow the increase of the maximum Metric thread sizes from M100 to M130.

Issue 4

This issue introduced the following changes:

1. The transfer of the plastic blanking plugs from IECEx ICS 15.0007X to this certificate.
2. To update the certificate format, and where applicable, the description has been updated in accordance with the modifications.
3. To update the coding from Ex tb IIIC Db to Ex ta IIIC Da.
4. To update IEC 60079-7 to the latest edition.
5. To permit changes to the Specific Conditions of Use.
6. To allow the use of the grease for NPT threads to achieve IP68.
7. The addition of an Integral Earth Adaptor.
8. The addition of the RE-FLEEx sealing cord.
9. The addition of E.T thread option.
10. To update the certification drawings with minor corrections.

Issue 5

This issue introduced the following changes:

1. The introduction of the Swivel 90°, 'T' and 'Y' Adaptors with the following modifications;
 - a. To update the name of the product from Swivel 90°, 'T' and 'Y' Adaptors to Adjustable Elbow, 'T' and 'Y' Adaptors.
 - b. To update the coding from Ex tb IIIC Db to Ex ta IIIC Da.
 - c. To include ET threads.
 - d. To update EN IEC / IEC 60079-7 to the latest edition.
 - e. To allow the use of the grease for NPT threads to achieve IP68.
 - f. To update the product from a component to equipment.
2. The introduction of the Swivel Adaptor, Swivel Coupler, Swivel Elbow / 45° Adaptors.
3. To update the certificate with the following modifications;
 - a. To update the description as a result of the modifications.
 - b. To permit changes to the conditions of manufacture.
 - c. To permit changes to the specific conditions of use.



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Issue 6

This issue introduced the following changes:

1. Introduction of the Insulated Reducer.
2. Max NPT thread size increased to 5" on NPT to NPT and NPT to Metric or Metric to NPT adaptors and reducers.
3. To increase the number of cores in some sizes of barrier swivel products.
4. To increase the height of some sizes of adjustable elbow.
5. The introduction of an M12 thread option on the stopper plugs.
6. To update the certification drawings with minor corrections.

Annex:

[Certificate Annex IECEx CML 16.0062X Issue 6.pdf](#)

Annexe to: IECEx CML 16.0062X Issue 6

Apparatus: CCG Cable Terminations PTY LTD

Applicant: Threaded Adaptors, Reducers, Unions, Couplers, Blanking Plugs, Insulated Adaptors, Insulated Reducers, Posi Adaptors, Adjustable Elbow / 'T' / 'Y' Adaptors, Swivel Adaptors, Swivel Couplers and Swivel Elbow /45° Adaptors



Description

The Range of Threaded Adaptors, Reducers, Unions, Couplers, Insulated Adaptors, Insulated Reducers, Posi Adaptors, Adjustable Elbows, 'T' or 'Y' Adaptors, Swivel Adaptor, Swivel Coupler, Swivel Elbow / 45° Adaptors and Blanking Plugs are designed for inserting into enclosures having threaded entries, as appropriate for the type of protection.

The following details the Model Nomenclature:

Product Name	Model Nomenclature	Product Name	Model Nomenclature
Threaded Adaptors	AGZZZGYYYYE	Threaded Blanking Plugs	PFGZZZER
Integral Earth Adaptors	AGZZZGYYYYE - IE	Plastic blanking plugs	3527ZZZ
Threaded Reducers	RGZZZGYYYYE	<div>Where:</div> <div>P = METAL PLUG (Blanking element)</div> <div>3527= PLASTIC PLUG (Blanking element)</div> <div>F = TYPE</div> <div>S = STOPPER</div> <div>D = DOME HEAD</div> <div>H = HEX HEAD</div> <div>G = THREADFORM</div> <div>M = METRIC</div>	
Threaded Unions	UGZZZGYYYYE		
Threaded Couplers	CGZZZGYYYYE		
Insulated Adaptors	AGZZZGYYYYE -INSA		
Insulated Reducers	RGZZZGYYYYE-INSA		
Posi Adaptors	PAGZZZGYYYYE		
Adjustable Elbow	AELBGZZZGYYYYE		
Adjustable 'T' Adaptor	ATGZZZGYYYYE		
Adjustable 'Y' Adaptor	AYGZZZGYYYYE		
Swivel Adaptor	SAGZZZGYYYYE		
Swivel Coupler	SCGZZZGYYYYE		
Swivel Elbow Adaptor	SELBGZZZGYYYYE		
Swivel 45° Adaptor	S45GZZZGYYYYE		
Swivel Barrier Adaptor	SBAGZZZGYYYYE		
Swivel Barrier Coupler	SBCGZZZGYYYYE		
Swivel Barrier Elbow Adaptor	SBELBGZZZGYYYYE		
Swivel Barrier 45° Adaptor	SB45GZZZGYYYYE		
<div>Where:</div> <div>A = ADAPTOR</div> <div>R = REDUCER</div> <div>U = UNION</div> <div>C = COUPLER</div> <div>PA= POSI ADAPTOR</div> <div>AELB = ADJUSTABLE ELBOW</div>			



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AT =	ADJUSTABLE 'T' ADAPTOR		
AY =	ADJUSTABLE 'Y' ADAPTOR		
SA =	SWIVEL ADAPTOR		
SC =	SWIVEL COUPLER		
SELB =	SWIVEL ELBOW ADAPTOR		
S45 =	SWIVEL 45° ADAPTOR		
SBA =	SWIVEL BARRIER ADAPTOR		
SBC =	SWIVEL BARRIER COUPLER		
SBELB =	SWIVEL BARRIER ELBOW ADAPTOR		
SB45 =	SWIVEL BARRIER 45° ADAPTOR		
G =	THREADFORM	N =	NPT
	M = METRIC	B =	BSPP
	N = NPT	BSPT =	BSPT
	NPSM NPSM	NPSM =	NPSM
	=		
	B = BSPP	P =	PG
	BSPT BSPT	G =	EUROPE G (PARALLEL)
	=		
	P = PG	GK =	GK (TAPER)
	G = EUROPE G (PARALLEL)	R =	R (PARALLEL)
	GK = GK (TAPER)	RK =	RK (TAPER)
	R = R (PARALLEL)	PF =	JAPAN PF (PARALLEL)
	RK = RK (TAPER)	K =	K mpy (TAPER)
		ET=	ET
	PF = JAPAN PF (PARALLEL)	ZZZ =	THREAD SIZE
	K = K mpy (TAPER)	E =	Ex COMPONENT
	ET= ET		
ZZZ =	MALE THREAD SIZE	R=	HEX ON REVERSE FACE
YYY =	FEMALE THREAD SIZE		
E =	Ex COMPONENT		
IE =	INTEGRAL EARTH		
INSA =	INSULATED		

Where the thread size coding is as follows:

Metric sizes			BSP/NPT/NPSM sizes	
012 = M12	020 = M20	100 = M100	012 = ½"	034 = ¾"
016 = M16	032 = M32	110 = M110	001 = 1"	114 = 1¼"
025 = M25	050 = M50	120 = M120	112 = 1½"	002 = 2"
040 = M40	075 = M75	130 = M130	212 = 2½"	003 = 3"
063 = M63	090 = M90		312 = 3½"	004 = 4"
080 = M80			005 = 5" (Not BSP)	



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For metric threads the pitch is:

- M75 and smaller has 1.5mm pitch (minimum thread length 12mm) as standard with an optional pitch of 2mm (minimum thread length 16mm)
- M80 and larger has 2 mm pitch (minimum thread length 16mm) as standard with an optional pitch of 1,5mm (minimum thread length 12mm).
- Note: Intermediate metric thread sizes are allowed and use the same format of product and size coding, e.g., 033 = M33

Threaded Adaptors and Reducers

The Range of Threaded Adaptors and Reducers are used to convert a threaded entry from one thread size or type to another. The devices are manufactured from brass (nickel plated), stainless steel, mild steel, aluminium or bronze. A non-metallic washer/gasket may be utilised on all non-tapered threads to ensure IP66/67/68 (2 m cont.) ratings. The devices maintain an IP65 rating with no washer fitted. The size and thread forms are shown in Tables 1 to 4:

Table 1, Metric to Metric

Male (Metric) Size	Female (Metric) Size													
	M16	M20	M25	M32	M40	M50	M63	M75	M80	M90	M100	M110	M120	M130
M16	A	A	A											
M20	R	A	A	A										
M25	R	R	A	A	A									
M32	R	R	R	A	A	A								
M40	R	R	R	R	A	A	A							
M50	R	R	R	R	R	A	A	A						
M63	R	R	R	R	R	R	A	A	A					
M75	R	R	R	R	R	R	R	A	A	A				
M80	R	R	R	R	R	R	R	R	A	A	A			
M90	R	R	R	R	R	R	R	R	R	A	A	A		
M100	R	R	R	R	R	R	R	R	R	R	A	A	A	
M110	R	R	R	R	R	R	R	R	R	R	R	A	A	A
M120	R	R	R	R	R	R	R	R	R	R	R	R	A	A
M130	R	R	R	R	R	R	R	R	R	R	R	R	R	A

A = Adaptor, R = Reducer

Table 2, Metric to BSP/NPT

Male (Metric) Size	Female (BSP/NPT/NPSM) Size										
	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	3 1/2"	4"	5"
M16	A	A									
M20	A/R*	A	A								
M25	R	A/R*	A	A							
M32	R	R	A/R*	A	A						
M40	R	R	R	A/R*	A	A					
M50	R	R	R	R	A/R*	A	A				
M63	R	R	R	R	R	A/R*	A	A			
M75	R	R	R	R	R	R	A/R*	A	A		
M80	R	R	R	R	R	R	R	A/R*	A	A	
M90	R	R	R	R	R	R	R	R	A/R*	A	
M100	R	R	R	R	R	R	R	R	R	A	
M110	R	R	R	R	R	R	R	R	R	R	A
M120	R	R	R	R	R	R	R	R	R	R	A
M130	R	R	R	R	R	R	R	R	R	R	A

A = Adaptor, R = Reducer; R* = Metric to NPT reducers only * Not BSP

Table 3, BSP/NPT/NPSM to Metric

Male (BSP/NPT/NPSM) Size	Female (Metric) Size													
	M16	M20	M25	M32	M40	M50	M63	M75	M80	M90	M100	M110	M120	M130
1/2"	R	A	A	A										
3/4"	R	R	A	A	A									
1"	R	R	R	A	A	A								
1 1/4"	R	R	R	R	A	A	A							
1 1/2"	R	R	R	R	R	A	A	A						
2"	R	R	R	R	R	R	A	A	A					
2 1/2"	R	R	R	R	R	R	R	A	A	A				
3"	R	R	R	R	R	R	R	R	A	A	A			
3 1/2"	R	R	R	R	R	R	R	R	R	A	A			
4"	R	R	R	R	R	R	R	R	R	R	A	A		
5"	R	R	R	R	R	R	R	R	R	R	R	R	A	A

A = Adaptor, R = Reducer



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Table 4, BSP to BSP, BSP to NPT, BSP to NPSM, NPT to BSP, NPT to NPT, NPT to NPSM and NPSM to NPSM

Male (BSP/NPT/NPSM) Size	Female (BSP/NPT/NPSM) Size									
	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	3 1/2"	4"
1/2"	A	A	A							
3/4"	R	A	A	A						
1"	R	R	A	A	A					
1 1/4"	R	R	R	A	A	A				
1 1/2"	R	R	R	R	A	A	A			
2"	R	R	R	R	R	A	A	A		
2 1/2"	R	R	R	R	R	R	A	A	A	
3"	R	R	R	R	R	R	R	A	A	A
3 1/2"	R	R	R	R	R	R	R	R	A	A
4"	R	R	R	R	R	R	R	R	R	A

A = Adaptor, R = Reducer

Integral Earth Adaptors

Integral Earth Adaptors have identical male and female threads and are fitted with an earth stud to provide an earth connection for the cable gland fitted to them. The devices are manufactured from brass (nickel plated), stainless steel, mild steel, aluminium or bronze. A non-metallic washer/gasket may be utilised on all non-tapered threads to ensure IP66/67/68 (2 m cont.) ratings. The devices maintain an IP65 rating with no washer fitted. The size and thread forms are M20 to M100 (metric) and 1/2" to 4" NPT.



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Threaded Couplings/Unions

The Range of Threaded Couplings and Unions is designed to provide an intermediate part for fitting between certified cable glands and threaded entries of the same or different form and/or sizes of threads (Male to male – Couplings and female to female – Unions). The devices are manufactured from brass (nickel plated), stainless steel, aluminium, mild steel or bronze. A non-metallic washer/gasket may be utilised on all non-tapered threads to ensure IP66/67/68 (2 m cont.) ratings. The devices maintain an IP65 rating with no washer fitted. The size and thread forms are shown in Tables 5 to 10:

Table 5, Couplings - Metric to Metric

Male (Metric) Size	Male (Metric) Size													
	M16	M20	M25	M32	M40	M50	M63	M75	M80	M90	M100	M110	M120	M130
M16	X													
M20	X	X												
M25	X	X	X											
M32		X	X	X										
M40		X	X	X	X									
M50			X	X	X	X								
M63				X	X	X	X							
M75					X	X	X	X						
M80						X	X	X	X					
M90							X	X	X	X				
M100								X	X	X	X			
M110									X	X	X	X		
M120										X	X	X	X	
M130											X	X	X	X

Table 6, Couplings - BSP to BSP, BSP to NPT, BSP to NPSM, NPT to BSP and NPT to NPT, NPT to NPSM and NPSM to NPSM

Male (BSP/NPT/NPSM) Size	Male (BSP/NPT/NPSM) Size									
	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	3 1/2"	4"
1/2"	X									
3/4"	X	X								
1"	X	X	X							
1 1/4"		X	X	X						
1 1/2"		X	X	X	X					
2"			X	X	X	X				
2 1/2"				X	X	X	X			
3"					X	X	X	X		
3 1/2"						X	X	X	X	
4"							X	X	X	X

Table 7, Coupling - BSP to Metric, NPSM to Metric and NPT to Metric

Male (BSP/NPT /NPSM) Size	Male (Metric) Size													
	M16	M20	M25	M32	M40	M50	M63	M75	M80	M90	M100	M110	M120	M130
1/2"	X	X	X											
3/4"	X	X	X	X	X									
1"	X	X	X	X	X	X								
1 1/4"		X	X	X	X	X	X							
1 1/2"		X	X	X	X	X	X	X						
2"			X	X	X	X	X	X	X					
2 1/2"				X	X	X	X	X	X	X				
3"					X	X	X	X	X	X	X	X	X	X
3 1/2"						X	X	X	X	X	X	X	X	X
4"							X	X	X	X	X	X	X	X

Table 8, Unions - Metric to Metric

Female (Metric) Size	Female (Metric) Size													
	M16	M20	M25	M32	M40	M50	M63	M75	M80	M90	M100	M110	M120	M130
M16	X													
M20	X	X												
M25	X	X	X											
M32	X	X	X	X										
M40	X	X	X	X	X									
M50		X	X	X	X	X								
M63			X	X	X	X	X							
M75				X	X	X	X	X						
M80					X	X	X	X	X					
M90						X	X	X	X	X				
M100							X	X	X	X	X			
M110								X	X	X	X	X		
M120									X	X	X	X	X	
M130										X	X	X	X	X

Table 9, Unions - BSP to BSP, BSP to NPT, BSP to NPSM, NPT to BSP, NPT to NPT, NPT to NPSM and NPSM to NPSM

Female (BSP/NPT/NPSM) Size	Female (BSP/NPT) Size									
	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	3 1/2"	4"
1/2"	X									
3/4"	X	X								
1"	X	X	X							
1 1/4"	X	X	X	X						
1 1/2"	X	X	X	X	X					
2"		X	X	X	X	X				
2 1/2"			X	X	X	X	X			
3"				X	X	X	X	X		
3 1/2"					X	X	X	X	X	
4"						X	X	X	X	X

Table 10, Union - Metric to BSP/NPT/NPSM

Female (Metric) Size	Female (BSP/NPT/NPSM) Size									
	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	3 1/2"	4"
M16	X	X	X	X						
M20	X	X	X	X	X					
M25	X	X	X	X	X	X				
M32	X	X	X	X	X	X	X			
M40	X	X	X	X	X	X	X	X		
M50		X	X	X	X	X	X	X	X	
M63			X	X	X	X	X	X	X	X
M75				X	X	X	X	X	X	X
M80					X	X	X	X	X	X
M90						X	X	X	X	X
M100							X	X	X	X
M110								X	X	X
M120									X	X
M130										X

Threaded Metallic Blanking Plugs

The Range of Threaded Metallic Blanking Plugs are designed for blanking off threaded entries in enclosures. The devices are manufactured from brass (nickel plated), stainless steel, mild steel, aluminium or bronze. A non-metallic washer/gasket may be utilised on all non-tapered threads to ensure IP66/67/68 (2 m cont.) ratings. The devices maintain an IP65 rating with no washer fitted. The size and thread forms are shown in Table below:

Hex. head		Dome head		Stopper (External Hex. Keyway)		Stopper (Internal. Hex. Keyway)	
Metric	BSP/NPT/ NPSM	Metric	BSP/NPT/ NPSM	Metric	BSP/NPT/ NPSM	Metric	BSP/NPT/ NPSM
M12	-	M12	-	M12	-	M12	-
M16	1/2"	M16	1/2"	M16	1/2"	M16	1/2"
M20	3/4"	M20	3/4"	M20	3/4"	M20	3/4"
M25	1"	M25	1"	M25	1"	M25	1"
M32	1 1/4"	M32	1 1/4"	M32	1 1/4"	M32	1 1/4"
M40	1 1/2"	M40	1 1/2"	M40	1 1/2"	M40	1 1/2"
M50	2"	M50	2"	M50	2"	M50	2"
M63	2 1/2"	M63	2 1/2"	M63	2 1/2"	M63	2 1/2"
M75	3"	M75	3"	M75	3"	M75	3"
M80	3 1/2"	M80	3 1/2"	M80	3 1/2"	M80	3 1/2"
M90	4"	M90	4"	M90	4"	M90	4"
M100	-	M100	-	M100	-	M100	-
M110	-	M110	-	M110	-	M110	-
M120	-	M120	-	M120	-	M120	-
M130	-	M130	-	M130	-	M130	-

Threaded Non-metallic Blanking Plugs

The Range of Threaded Non-metallic Blanking Plugs are designed for inserting into enclosures having metric threaded entries, as appropriate for the type of protection. A sealing gasket is used to maintain the IP rating.

The following sizes are covered by this approval:

M20 x 1.5
M25 x 1.5
M32 x 1.5
M40 x 1.5



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Insulated Adaptors

The range of insulated adaptors are manufactured from a hollow cylindrical non-metallic insulated body with two metallic parts on opposite ends for male and female engagement with typically an enclosure and cable gland.

The insulated adaptor provides electrical insulation from one end to the other. The adaptor thread sizes are the same, or equivalent, on both ends, e.g., M16 to M16, or M20 to ½" NPT. The following sizes are included in the range:

Metric thread from M16 to M130. (A sealing gasket is supplied as standard on the male threaded part to maintain the IP rating.)

NPT threads from ½" to 4"

The male and female threads do not need to be the same type.

Insulated Reducers

The range of insulated reducers are manufactured from a hollow cylindrical non-metallic insulated body with two metallic parts on opposite ends for male and female engagement with typically an enclosure and cable gland.

The insulated reducer provides electrical insulation from one end to the other. The female thread size on the insulated reducer is always smaller than the male thread size. The following sizes are included in the range:

Metric male threads from M20 to M130 and metric female threads from M16 to M120. (A sealing gasket is supplied as standard on the male threaded part to maintain the IP rating.)

NPT male threads from ¾" to 4" and NPT female threads from ½" to 3-½"

The male and female threads do not need to be the same type.

Posi Adaptors

The Posi adaptor has a brass core with a corrosion-protecting outer skin compression moulded around it. The Posi adaptor also has an earthing stud connected through the corrosion protection (and insulating) skin.

The Posi Adaptor is an adaptor available only in the sizes

Male Thread	Female Thread
M20 x 1.5 – 6g	M20 x 1.5 – 6H
M20 x 1.5 – 6g	M25 x 1.5 – 6H
M25 x 1.5 – 6g	M20 x 1.5 – 6H
M25 x 1.5 – 6g	M25 x 1.5 – 6H



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Adjustable Elbow, 'T' and 'Y' Adaptors

The Adjustable Elbow (90°), 'T' and 'Y' Adaptors are manufactured from brass or stainless steel with a male threaded portion at one end. The 90° adaptors have a single female thread, and the 'T' and 'Y' adaptors have two female threads. The 'T' adaptor has its male thread at 90° to each of the female threads and the female threads are at 180° to each other. The 'Y' adaptors have their threads spaced at 120° to each other.

90° adaptors are intended for use where space is limited and there may not be room to fit a gland and cable in the conventional manner. 'T' and 'Y' adaptors are used where two cable glands or a cable gland and another device (e.g. a breather drain plug) need to be fitted to a single entry hole.

The Adjustable 90°, 'T' and 'Y' adaptors are intended for fitting to a threaded hole for Ex db or Ex eb applications or to a plain hole, secured with a locknut, for Ex eb applications. The Adjustable Adaptors allow repositioning to align the cable in the desired direction when the adaptor is fully tightened.

The Adjustable 90°, 'T' and 'Y' Adaptors are available with Metric or BSPP male threads and either metric, NPT, ET, BSPP or BSPT female threads the same size or any size smaller than the male thread.

On the Adjustable 'T' and 'Y' adaptors the female threads do not need to be the same size as each other.

The Adjustable Adaptors are available with thread sizes M20, M25 & M32 or equivalent size in the other thread types.

A non-metallic washer/gasket may be utilised on all non-tapered threads to ensure IP66/67/68 (2 m cont.) ratings. The devices maintain an IP65 rating with no washer fitted.

Swivel Adaptor, Swivel Coupler, Swivel Elbow / 45° Adaptors

The Swivel Adaptor, Swivel Coupler, Swivel Elbow / 45° Adaptors are manufactured from brass, bronze, aluminium or stainless steel with a male threaded portion at one end. They are made in two parts connected together with a nut, and the junction between the two parts forms a serrated flamepath. The Swivel Adaptor, Swivel Elbow and Swivel 45° Adaptors have a single male and a single female thread, and the Swivel Coupler has two male threads.

The Swivel Adaptor or Coupler can be used to connect two pieces of Ex Equipment. The Swivel Elbow and 45° Adaptors are intended for use where space is limited and there may not be room to fit a gland and cable in the conventional manner.

The Swivel Adaptor, Swivel Coupler, Swivel Elbow / 45° Adaptors are intended for fitting to a threaded hole for Ex db or Ex eb applications or to a plain hole, secured with a locknut, for Ex eb applications. The Swivel Elbow / 45° Adaptors allow repositioning to align the cable in the desired direction when the adaptor is fully tightened.

The Swivel Adaptor, Swivel Coupler, Swivel Elbow / 45° Adaptors are available with Metric, NPT, ET, BSPP or BSPT threads the same size or with the female thread any size smaller than the male thread. The Swivel Coupler can also have one male thread smaller than the other.



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The Swivel Adaptor or Swivel Coupler are available with thread sizes from M20 to M100, or equivalent size in the other thread types. The Swivel Elbow / 45° Adaptors are available with thread sizes from M20 to M63, or equivalent size in the other thread types. The Swivel Adaptor, Swivel Coupler, Swivel Elbow / 45° Adaptors can also be supplied with the male thread size one size larger. For example, a Swivel Elbow Adaptor body size that would normally have M50 male and female threads can also be supplied with an M63 male and an M50 female thread.

A non-metallic washer/gasket may be utilised on all parallel threads to ensure an IP66 rating. The devices maintain an IP65 rating with no washer fitted.

Swivel Barrier Adaptor, Swivel Barrier Coupler and Swivel Barrier Elbow / 45° Adaptors

The Swivel Barrier Adaptor, Swivel Barrier Coupler and Swivel Barrier Elbow / 45° Adaptors are the same basic construction as their equivalent non-barrier versions but additionally have a resin sleeve inside the male thread. The resin sleeve forms a flamepath with its mating part and is filled with 'Quickstop Ex' or 'Vortex' resin to form a barrier around the cable conductors.

Notes

1. All units are rated IP65 for any sealing arrangement. Units with parallel threads shall be used with the supplied washer if an IP rating of IP66/67/68 is required (IP66 for the Swivel Adaptor, Swivel Coupler, Swivel Elbow / 45° Adaptors.) NPT threads are at least IP65 as standard, but IP68 (2m) (IP66 for the Swivel Adaptor, Swivel Coupler, Swivel Elbow / 45° Adaptors.) can be achieved if one of the following grease types is applied to the NPT thread before fitting:- Renolit Lubrene CA 700, Renolit LC-WP2, Renolit Lubrene LX 220 EP2, Renolit Moly LX 2 or Dow Corning 4 Electrical Compound.
2. RE-FLEx sealing cord can be used as an alternative to a standard sealing gasket to achieve IP66/68 (IP66 for the Swivel Adaptor, Swivel Coupler, Swivel Elbow / 45° Adaptors.). It is intended as a retro-fit solution and must be installed according to the fitting instructions supplied with it.

Conditions of Manufacture

The following conditions are required of the manufacturing process for compliance with the certification.

- i. Insulated and Posi adaptors shall not be marked for Group I applications.
- ii. Products made from aluminium shall not be marked for Group I.
- iii. The products listed in this certificate with intermediate metric entry thread sizes shall be constructed by enlarging the entry thread size of the standard size product immediately below the intermediate thread size. The minimum entry wall thickness and constructional parts utilised (other than the entry thread component) shall not differ from that of the standard size used.



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Specific Conditions of Use

The following conditions relate to safe installation and/or use of the equipment.

General Conditions

- i. To maintain the IP rating, the installer shall ensure that the surface of the enclosure against which the sealing gasket seals is in good condition.
- ii. The sealing arrangement of the gland into the adaptor / reducer shall conform to the gland certification and IP rating requirements (as applicable).
- iii. When supplied with a washer/gasket, the following service temperatures apply:
 - HDPE gasket – T_{service} = -60°C to +95°C
 - Nylon gasket – T_{service} = -60°C to +100°C
 - PTFE gasket – T_{service} = -60°C to +160°C

Conditions for specific products

- i. A service temperature range of -20°C to +95°C shall not be exceeded for the insulated adaptor.
- ii. The tightening torque for the glands installed in the insulated adaptors may not exceed:

Thread Size and Form	Tightening torque (Nm)	Thread Size and Form	Tightening torque (Nm)
M16	40	M63 and 2"NPT	115
M20 and ½"NPT	40	M75 and 2 ½"NPT	140
M25 and ¾"NPT	55	M80	160
M32 and 1"NPT	65	M90 and 3"NPT	180
M40 and 1 ¼"NPT	80	>M90 and >3"NPT	200
M50 and 1 ½"NPT	100		

Note: Non-metric NPT size torque values also apply to the equivalent BSP, BSPT and NPSM sizes.

- iii. A service temperature range of -20°C and +95°C (HDPE sealing gasket) or -20°C and +106°C (Nylon sealing gasket) shall not be exceeded for the plastic blanking plug.
- iv. The Swivel Adaptors, Swivel Couplers and Swivel Elbow / 45° Adaptors are only to be used in Group I applications where the risk of mechanical impact is low.
- v. The Swivel Barrier products shall only be used where the temperature is between:
 - Quickstop or Vortex resin type S50 / EPA: (-50°C and +95°C)
 - Quickstop or Vortex resin type FR/846: (-60°C and +100°C)



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